



# Belt Replacement Kit

Models: T1, R3, E5, Speed Scrub, Strive Compact, Speed Ex



## INSTALLATION INSTRUCTIONS:

**Installation Time: .5 Hours**

**TOOLS REQUIRED: 3/8" Socket Wrench, Hammer**

**FOR SAFETY: Before replacing belt, unplug power cord from wall outlet.**

### 9004282 Kit Contents

Part No.	Description	Qty.
1044990	BELT, MOTOR (7PH 465)	2
1042931	TOOL, INSTALLATION, BELT	1

### 9004283 Kit Contents

Part No.	Description	Qty.
1035944	BELT, MOTOR (7PH 515)	1
1042931	TOOL, INSTALLATION, BELT	1

**STEP 1:** Attach Belt Installation Tool to large pulley. Slightly tap tool with a hammer to secure (Figure 1).

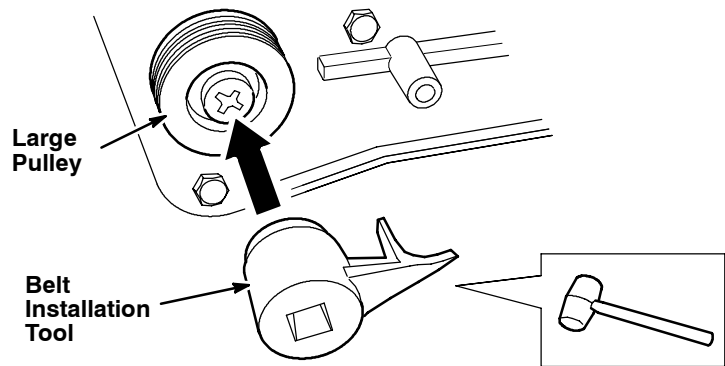


FIG. 1

**STEP 2:** Position new belt on tool as shown (Figure 2).

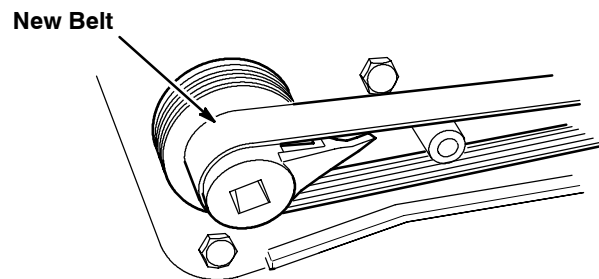


FIG. 2

**STEP 3:** Using a 3/8" socket wrench, install belt on pulley as shown (Figure 3). Make sure the belt grooves are properly aligned on both pulleys.

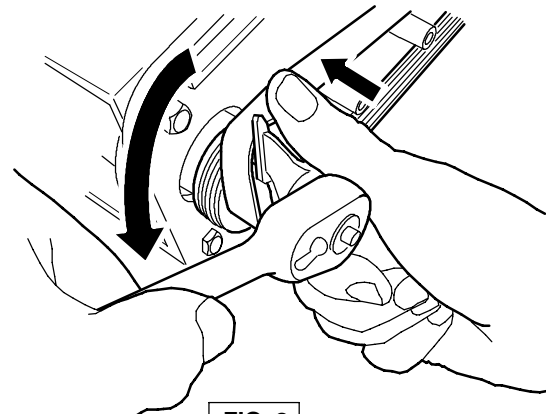


FIG. 3

**STEP 4:** After installing belt, remove Belt Installation Tool from pulley.